



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3937-1

Job Sheet 185104



Part No: D3937-1

Job Qty: 16 ea

Part Name: Luminescent Strip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	16 pcs	11/12/18	11/12/18	0.00	0.00	Purchasing		NOV 17 2018
110	Packaging	16 pcs	11/12/18	11/12/18	0.00	0.00	Packaging2		NOV 17 2018
120	QC	16 pcs	11/12/18	11/12/18	0.00	0.00	QC6		NOV 14 2018
130	Packaging	16 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-2		NOV 14 2018
140	QC21-SA	16 Ea	11/12/18	11/12/18	0.00	0.00	QC21		NOV 20 2018

Part Op 100 - Issue P/O: 411429 Purchase Part Number: PL88-990LH00 Supplier: LUFTHANSA TECHNIK Certificate of Descriptions: conformity is required
110 - Ensure material certification is attached

OCT 24 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PL88-990LH00	Luminescent Strip	16 pcs (1 ea)	100-Purchasing	S128730

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PL88-990LH00	16	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/22/18 3:06 PM dart.lavoie.chantal

Container No: S128730



Part: D3937-1

Job No: 185104

Serial No/Batch: S128730

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/17/18

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM
D3937-1 LUMINESCENT STRIP.
ALIGN PART EDGES AND STICK TO
D3937-3 SHEET METAL BACKING STRIP

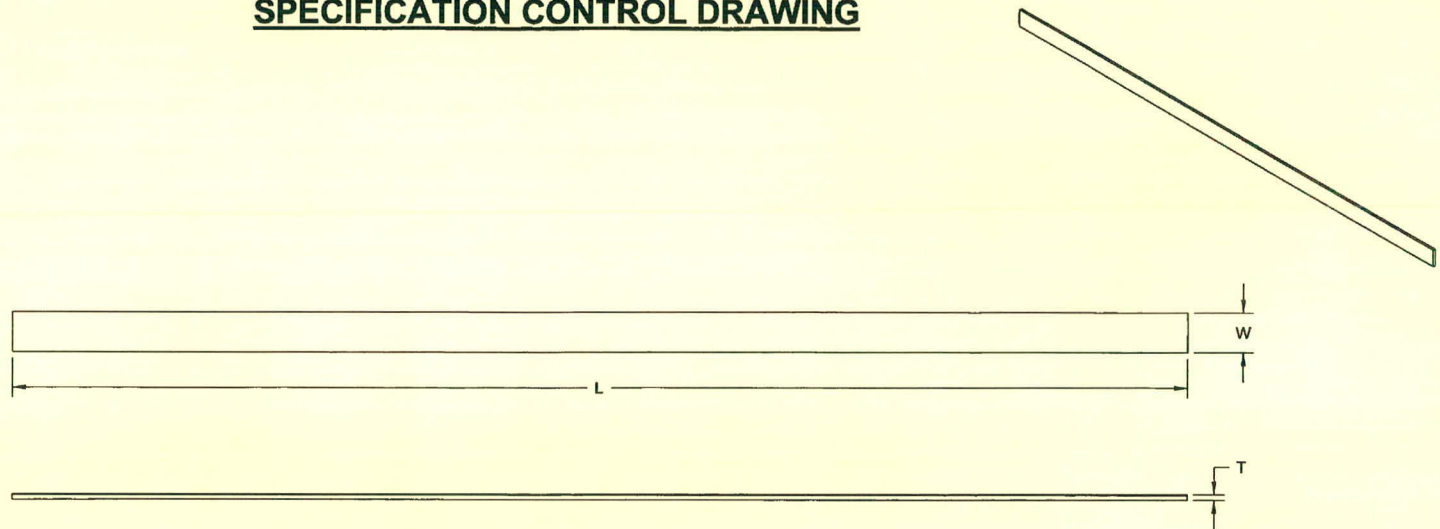
D3937-041 LUMINESCENT STRIP ASSEMBLY

RELEASED
2009-12-02
M

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.06 lbs

B	SHEET 2 SPEC CHART LENGTH WAS 21.0. SHEET 3 ZONE C5 19.5 DIM WAS 21.0 REASON: PREVENT EXCESSIVE WASTE.		AJS	09.11.27
A	NEW ISSUE			09.06.02
REV.	DESCRIPTION		BY	DATE
DESIGN	DART AEROSPACE LTD			
DRAWN	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DRAWING NO.		REV. B	
MFG. APPR.	D3937		SHEET 1 OF 3	
APPROVED	TITLE		SCALE	
DE APPR.	LUMINESCENT STRIP		NTS	
DATE	09.11.27		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING



D3937-1 LUMINESCENT STRIP

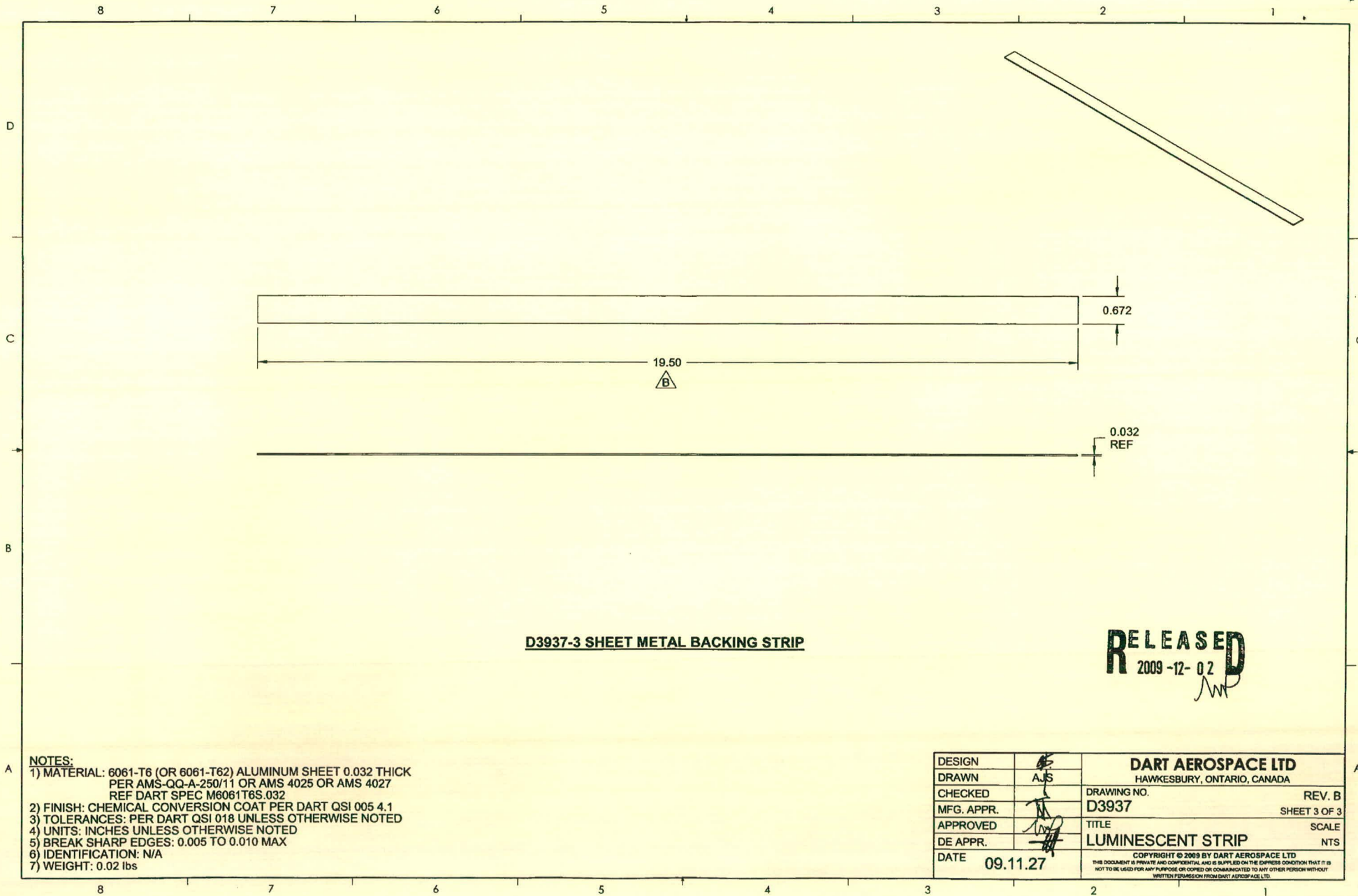
DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	19.5	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

△B

RELEASED
2009-12-02

NOTES:
 1) MATERIAL: SEE TABLE
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: SEE TABLE

DESIGN		DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3937	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUMINESCENT STRIP	NTS
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D3937-3 SHEET METAL BACKING STRIP

RELEASED
2009-12-02

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3937	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUMINESCENT STRIP	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041429**

Supplier: LUF002-VU
Lufthansa Technik AG
P.O. Box 7247 - 0006739
Philadelphia, PA 19170 - 00 USA
Phone: +49 40 5070 60430
Fax: +49 40 5070 61543

PO No: PO041429

PO Date: 10/24/18

Due Date: 11/20/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 25 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185104	PL88-990LH00			Luminescent Strip	Firmed	-	11/20/18	16 pcs	0 pcs	16 pcs	\$140.62/pcs	\$2,249.92

Line Item Note AS PER DWG D3937 REV. B
CUT TO LENGTH 19.5"

Grand Total: \$2,249.92

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/24/18 7:56 AM dart.lavoie.chantal

Lieferschein / Packing Slip



Lufthansa Technik

1 ea GuideU Ship Set
for DART Aerospace LTD

PO041429

Description: Luminescent Strip

Ship Set includes:

Partnummer	QTY
PL88-990LH00 (19,5")	16

Shipper:

Lufthansa Technik AG
GuideU, T/OE33
Weg beim Jäger 193
22335 Hamburg-Germany

Lieferanschrift:

Dart Aerospace LTD

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Canada

DAS
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9-89

240
88
98.9

